



## FLORTHANE

### POLYURETHANE BASED FLOOR COATING

#### Product Description

**FLORTHANE** is a solvent based two components, based on polyurethane resin. **FLORTHANE** combines superior chemical and abrasion resistance with excellent adhesion.

#### Features

- Seamless and hygienic finish, no crevices where dirt and bacteria can dwell.
- Easy cleaning and low maintenance.
- Protects against moisture penetration.
- Exceptional resistance to chemicals and cleaning solvents.
- Non-Slip finish can be tailored to requirements.
- Flexible, can be used over wood and steel

#### Uses

**FLORTHANE** is a general service polyurethane coating designed to improve cleanability, increase stain resistance and abrasion resistance.

- Workshops.
- Packaging areas.
- Warehousing areas.
- Soft drink bottling plants.
- Car Park Decks

#### Properties

Pot Life @ 25°C	:	25-30 mins
Application	:	Brush/ Roller
Drying Time	:	
Surface Dry	:	4-6 hrs ,
Hard Dry	:	Overnight
Intercoat Interval	:	12 Hours
Hardness, Shore D (ASTM D 2240)	:	80
Taber Abrasion Loss/1000 Cycles (CS 10 wheels) (ASTM D 4060)	:	48 mg
Dry Film Thickness	:	
70-100 microns per coat depending on porosity		
Recommended no. of coats:	2 minimum	
Mixing Ratio	- As supplied	

The values given above are average figures achieved in laboratory tests. Actual values obtained on site may show minor variations from those quoted.

#### Coverage

**FLORTHANE** : 5-7 sq.mts/kg per coat depending on porosity, roughness & method of application

#### Method of Application

APURVA's system should be installed by approved contractors. Following information should be used as a guideline.

#### Surface Preparation

The long-term durability of the applied **FLORTHANE** topping is dependent on the adhesive bond achieved between the flooring material and substrate.

It is most important therefore, that substrate surfaces are correctly prepared prior to application.

- a) New concrete or cementitious substrates should have been placed at least 28 days and have a moisture content of less than 5% before topping with **FLORTHANE**.
- b) Before application, the surface to be coated, should be free from loose particles, rust, oils, grease, or earlier coatings and should be thoroughly dry.
- c) After surface is dry, all repair work like sealing of joints, crack filling of cavities and crevices should be carried out.
- d) If the surface is Tremix or smooth surface then Shot Blasting is carried out to make the surface rough in order to enhance the bonding of the primer.

#### Priming

For use over an APURVA's floor, no primer is necessary. Light grinding is sufficient. For use over a concrete surface, **FLORPRIME WB/ FLORPRIME EP** primer is recommended to ensure maximum product performance.

APURVA INDIA LIMITED

New Udyog Mandir No. 2, Office No. 2, 2nd floor, 7-C, Pitambar Lane, Mahim (W), Mumbai - 400 016, India.

Tel.: 91-22-24475051 | Fax: 91-22-24475056 | Website: www.apurvaindia.in





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### Mixing

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Pack components are pre-weighed for optimum performance. Never split packs. Empty contents of component B into a mixing container and pre-mix to assure the suspension of solids. Add component A and continue to mix to a uniform consistency for 1-2 minutes. Mix with slow speed drill and helical spinner head for 2 minutes. Avoid high speed mixing that will entrain air into the mix.

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### Application

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**FLORTHANE** must be applied immediately after mixing the two components. **FLORTHANE** is applied with a rubber squeegee and medium nap roller. The roller is used to remove squeegee lines and smooth out the surfaces.

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### Colours

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We shall always endeavour to supply the material in the colour shade ordered. However exact matching will not be possible.

Batch to batch colour variation may occur. Ensure that materials for final application are always drawn from the same batch.

Where colour matching is required over more than one order or delivery. Apurva's Technical department must be contacted prior to placing the order(s) and the requirement stated clearly on all orders relating to the project(s).

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### Recommendations

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Apply only on a clean sound and properly prepared substrate.

Do not use water or steam in the vicinity of the application. Moisture can seriously affect the working time and properties of material.

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### Shelf life

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**FLORTHANE** has a shelf life of 12 months if kept in warehouse conditions at 30°C in the original, unopened pack.

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### Storage conditions

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Store in dry conditions between 5°C and 30°C, away from sources of heat and naked flames, in the original, unopened packs. If stored at high temperatures the shelf life will be reduced.

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### Packaging

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**FLORTHANE** is packaged in packs for easy handling. Each pack consists of  
0.75 Kg of Curing Agent  
5 Kg of Base

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### Handling & Safety

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Keep the containers tightly sealed when not in use. Avoid skin contact and inhalation of fumes (if any). While spraying it is advised to wear a mask. If it comes in contact with the body, wash affected parts with plenty of water. In case of persistent irritation, contact a physician.

**Disclaimer:** *The manufacturer reserves the right to change the specifications. Apurva India Limited products are guaranteed against material manufactured and are sold subject to the company's Terms and Conditions of Sale. Whilst we endeavour to ensure that advice, specifications, recommendations and information given is correct, we cannot have control over how our products are applied and will not accept liability, directly or indirectly, arising from application of our materials.*

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